Notice of Allowability	Application No.	Applicant(s)		
	09/839,082	CLIFFORD, DAVID D'ARCY		
	Examiner	Art Unit		
	Jeff H. Aftergut	1733		
The MAILING DATE of this communication appeal All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in the or other appropriate communication is subsection in the communication in the communication is subsection.	nis application. If not inclu cation will be mailed in du	ded e course. THIS	
1. This communication is responsive to <u>amendment submitted</u>	<u>d 10-23-06</u> .			
2. The allowed claim(s) is/are 1,2 and 4-22.				
 Acknowledgment is made of a claim for foreign priority unally all bloomethall bloomethall	been received. been received in Application cuments have been received in the communication to file a	No n this national stage applic		
4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.				
 5. CORRECTED DRAWINGS (as "replacement sheets") muse (a) including changes required by the Notice of Draftspers 1) hereto or 2) to Paper No./Mail Date (b) including changes required by the attached Examiner's Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the paper No./Mail Date 	on's Patent Drawing Review (S Amendment / Comment or in 84(c)) should be written on the	the Office action of drawings in the front (not the	ne back) of	
6. DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT	sit of BIOLOGICAL MATER	RIAL must be submitted.	Note the	
Attachment(s) 1. Notice of References Cited (PTO-892)	5 \(\square\) Notice of Infor	mal Patent Application		
2. Notice of Draftperson's Patent Drawing Review (PTO-948)	6. 🔲 Interview Sum	6. Interview Summary (PTO-413),		
3. Information Disclosure Statements (PTO/SB/08),	Paper No./Mail Date 7. Examiner's Amendment/Comment			
Paper No./Mail Date 4. Examiner's Comment Regarding Requirement for Deposit of Biological Material		8. Examiner's Statement of Reasons for Allowance		
	9.			

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1. The following is an examiner's statement of reasons for allowance: None of the prior art of record taught or suggested the application of uniform pressure in a die press wherein a composite stack of a pair of sheet metal skins having a thickness at least of 0.005 in. and a paper layer impregnated with resin disposed between and in contact with the skins of sheet metal was laminated and shaped such that the uniform pressure does not vary more than 10% at any two points along the surface of the stack and the periphery of the stack is moved toward a center of the stack thereof as the die press is closed to the forming position wherein a uniform, substantially constant gap is provided as noted by applicant in the response.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jeff H. Aftergut whose telephone number is 571-272-1212. The examiner can normally be reached on Monday-Friday 7:15-345 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard Crispino can be reached on 571-272-1226. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Primary Examiner
Art Unit 1733

JHA November 28, 2006